



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D205-564-111
Job Sheet 180961



Part No: D205-564-111

Job Qty: 2 ea

Part Name: Bell Medium Bearpaws - Run-on Landing Wearplate Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/18/18

Job Tracking No:

Due Date: 8/3/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV I SHEET 26 IPP REV:A 16.10.27 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		8/3/18	0.00	0.00	Start Up Stores/Pkg-1	6	AUG 14 2018
110	Packaging	2 pcs		8/3/18	0.00	0.00	Packaging1-2	2-89	NOV 29 2018
120	QC	2 pcs		8/3/18	0.00	0.00	QC4		NOV 30 2018
130	Packaging	2 pcs		8/3/18	0.00	0.00	Packaging3-1		NOV 30 2018
135	DC	2 pcs		8/3/18	0.00	0.00	DC		NOV 30 2018
140	QC21-FG	2 Ea		8/3/18	0.00	0.00	QC21		NOV 30 2018

Part Op 130 - Identify and pack for shipping as per PPP D205-564-111

Descriptions: 135 - Photocopy blue file and type labels per PPP D205-564-111 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-20A	Bolt	32 Ea (16 ea)	90-Start up Operation	5089308
AN4-22A	Bolt	40 Ea (20 ea)	90-Start up Operation	5049073
D2274	Radius Block	40 Ea (20 ea)	90-Start up Operation	5089308
D2529	Washer	40 Ea (20 ea)	90-Start up Operation	5035648
D3544-041	Clamp	8 Ea (4 ea)	90-Start up Operation	5089308
D4060-7	Bearpaw Clamp	12 Ea (6 ea)	90-Start up Operation	5089308
D4060-9	Aft Bearpaw Clamp	4 Ea (2 ea)	90-Start up Operation	5089308
D4061-1	Ski Cushion	16 Ea (8 ea)	90-Start up Operation	5089308
D5423-1	Bearpaw	4 Ea (2 ea)	90-Start up Operation	5089308
MS21042L4	Nut	40 Ea (20 ea)	90-Start up Operation	5089308
NAS1149D0463J	Washer	40 Ea (20 ea)	90-Start up Operation	5089308

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-20A	32	104	0
	AN4-22A	40	56	0
	D2274	40	235	0
	D2529	40	1,585	0
	D3544-041	8	17	0
	D4060-7	12	9	0
	D4060-9	4	4	0
	D4061-1	16	290	0
	D5423-1	4	5	0
	MS21042L4	40	3,594	0

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																													
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Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval																																														
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								 Container No: S126118 Part: D205-564-111 Job No: 180961 Serial No/ Batch: S126118 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: TC STC SH96-42 Issue A-1 F-A-1016 SR005711 Dart Aerospace Ltd. 1270 Aberdeen Street Hamilton, ON K8A 1K7 CANADA Tel: 1 813 632-5200 Email: sales@dartaero.com www.dartaero.com																																													
Root Cause				FAULT CATEGORY																																																	
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Part Specifications

Specifications could not be found.

Plex 7/18/18 10:55 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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REFERENCE ONLY**5.0 PARTS LISTS****Note:** Additional fasteners may be included depending on the configuration being installed.**5.1 Parts List Bearpaw Installation**

(For Skidtubes equipped with Standard Wearplates)

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D205-564-011	BEARPAW INSTALLATION
	X		D205-564-013	BEARPAW SKI INSTALLATION
		X	D205-564-015	SKI UPGRADE KIT
20	52	36	D2274	RADIUS BLOCK
2	2		D2521	BEARPAW
20	12	12	D2529	WASHER
4			D3544-041	CLAMP
	2	2	D3795-1	SKI FWD SECTION
	2	2	D3795-3	SKI MID SECTION
	2	2	D3796-041	FWD WEARPLATE
	2	2	D3796-043	AFT WEARPLATE
8	26	18	D4060-1	CLAMP (REPLACES D2947)
8	26	18	D4061-1	CUSHION (REPLACES D2182B055)
	8	8	AN4-12A	BOLT
20			AN4-15A	BOLT
	52	52	AN4-20A	BOLT
20	52	32	NAS1149D0463J	WASHERS (OR AN960JD416)
	8	8	AN970-4	WASHER
20	60	40	MS21042L4	NUT (OR MS21042-4)

5.2 Parts List Bearpaw Installation

(For Skidtubes equipped with Standard and Training Wearplates)

Qty -111	Part Number	Description
X	D205-564-111	BEARPAW INSTALLATION
20	D2274	RADIUS BLOCK
20	D2529	WASHER
4	D3544-041	CLAMP
6	D4060-7	CLAMP
2	D4060-9	AFT BEARPAW CLAMP
8	D4061-1	CUSHION
2	D5423-1	BEARPAW
16	AN4-20A	BOLT
20	AN4-22A	BOLT
20	NAS1149D0463J	WASHERS (OR AN960JD416)
20	MS21042L4	NUT (OR MS21042-4)

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Revision: I

Date: 16.10.05

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Change Record

PAGE 1 OF 1

Part Number: D205-564-111Description: BEARPAW INSTALLATION[illegible]

